



SAFETY DATA SHEET

G1 CITRUS DEGREASER CONCENTRATE

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name : G1 Citrus Degreaser Concentrate
UFI : S360-80PP-M009-1TH3

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Professional use.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of product safety information sheet

Supplier Orca Hygiene
Blackhouse Circle,
Blackhouse Industrial Estate,
Peterhead, AB42 1BN
+44 (0)1779 871945
technical@orcahygiene.com

Contact person For content of safety data sheet: technical@orcahygiene.com

Manufacturer Orca Hygiene
Blackhouse Circle,
Blackhouse Industrial Estate,
Peterhead, AB42 1BN
+44 (0)1779 871945
technical@orcahygiene.com

1.4. Emergency telephone number

Emergency telephone +44 (0)1779 871945
National emergency telephone number For the emergency services - the ambulance, police and fire services - Tel: 999 /
When you need medical advice or treatment but it is not an emergency - Tel: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2

H315

G1 CITRUS DEGREASER CONCENTRATE

Serious eye damage/eye irritation, Category 1

H318

Skin sensitisation, Category 1

H317

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS05

GHS07

Signal word (CLP)

: Danger

Contains

: (R)-p-mentha-1,8-diene; d-limonene, Isotridecanol ethoxylated (8-EO), C9-11 PARETH-8

Hazard statements (CLP)

: H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H318 - Causes serious eye damage.

Precautionary statements (CLP)

: P261 - Avoid breathing spray, vapours.
P280 - Wear eye protection, protective gloves.
P302+P352 - IF ON SKIN: Wash with plenty of water.
P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
2-butoxyethanol; ethyleneglycol monobutyl ether; butyl cellosolve substance with a Community workplace exposure limit	CAS-No.: 111-76-2 EC-No.: 203-905-0 EC Index-No.: 603-014-00-0 REACH-no: 01-2119475108-36	5 – 10	Acute Tox. 4 (Inhalation), H332 Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319
C9-11 PARETH-8	CAS-No.: 68439-46-3	1 – 5	Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318
Isotridecanol ethoxylated (8-EO)	CAS-No.: 9043-30-5 EC-No.: 931-785-6	1 – 5	Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318
(R)-p-mentha-1,8-diene; d-limonene	CAS-No.: 5989-27-5 EC-No.: 227-813-5 EC Index-No.: 601-096-00-2	1 – 5	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1B, H317 Asp. Tox. 1, H304 Aquatic Acute 1, H400

G1 CITRUS DEGREASER CONCENTRATE

			Aquatic Chronic 3, H412
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Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
- First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
- First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
- First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
- Symptoms/effects after eye contact : Serious damage to eyes.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

- Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

- Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

- Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

- Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

- Methods for cleaning up : Take up liquid spill into absorbent material.
- Other information : Dispose of materials or solid residues at an authorized site.

G1 CITRUS DEGREASER CONCENTRATE

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray. Wear personal protective equipment.
Hygiene measures	: Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store in a well-ventilated place. Keep cool.
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7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

2-butoxyethanol; ethyleneglycol monobutyl ether; butyl cellosolve (111-76-2)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	2-Butoxyethanol
IOEL TWA	98 mg/m ³
IOEL TWA [ppm]	20 ppm
IOEL STEL	246 mg/m ³
IOEL STEL [ppm]	50 ppm

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station. Avoid direct skin contact with product. Identify potential areas for indirect skin contact. Wear gloves (tested to EN374) if hand contact with substance likely. Clean up contamination/spills as soon as they occur. Wash off any skin contamination immediately. Provide basic employee training to prevent / minimise exposures and to report any skin problems that may develop.

G1 CITRUS DEGREASER CONCENTRATE

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses. EN 166

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Disposable gloves. Wear suitable gloves tested to EN374

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Clear, orange liquid.
Odour	: Citrus
Odour threshold	: No data available
pH	: 12.5 – 12.9
Relative evaporation rate (butylacetate=1)	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Flammability (solid, gas)	: Not applicable
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: 1.01 – 1.04
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: No data available
Oxidising properties	: No data available
Explosive limits	: No data available

G1 CITRUS DEGREASER CONCENTRATE

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
 Acute toxicity (dermal) : Not classified
 Acute toxicity (inhalation) : Not classified

(R)-p-mentha-1,8-diene; d-limonene (5989-27-5)	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 423 (Acute Oral toxicity - Acute Toxic Class Method)
2-butoxyethanol; ethyleneglycol monobutyl ether; butyl cellosolve (111-76-2)	
LD50 oral rat	> 470 mg/kg bodyweight
LD50 oral	> 1230 mg/kg bodyweight
LC50 Inhalation - Rat (Vapours)	> 5.2 mg/l/4h

Skin corrosion/irritation : Causes serious eye damage.
 pH: 12.5 – 12.9

Serious eye damage/irritation : Causes skin irritation.
 pH: 12.5 – 12.9

Respiratory or skin sensitisation : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

G1 CITRUS DEGREASER CONCENTRATE

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

Hazardous to the aquatic environment, short-term (acute) : Not classified

Hazardous to the aquatic environment, long-term (chronic) : Not classified

2-butoxyethanol; ethyleneglycol monobutyl ether; butyl cellosolve (111-76-2)	
LC50 - Fish [1]	1550 mg/l
EC50 - Crustacea [1]	1550 mg/l
EC50 72h - Algae [1]	911 mg/l
(R)-p-mentha-1,8-diene; d-limonene (5989-27-5)	
LC50 - Fish [1]	720 µg/l Test organisms (species): Pimephales promelas
LC50 - Fish [2]	702 µg/l Test organisms (species): Pimephales promelas
EC50 - Crustacea [1]	0.307 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	0.51 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	0.32 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	0.214 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 96h - Algae [1]	0.32 mg/l
NOEC chronic fish	0.37 mg/l
NOEC chronic crustacea	0.153 mg/l
NOEC chronic algae	4 mg/l

2.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

(R)-p-mentha-1,8-diene; d-limonene (5989-27-5)	
BCF - Fish [1]	480 mg/kg
Partition coefficient n-octanol/water (Log Kow)	4.57

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

G1 CITRUS DEGREASER CONCENTRATE

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not regulated	Not regulated	Not regulated	Not regulated	Not applicable
14.2. UN proper shipping name				
Not regulated	Not regulated	Not regulated	Not regulated	Not applicable
14.3. Transport hazard class(es)				
Not regulated	Not regulated	Not regulated	Not regulated	Not applicable
14.4. Packing group				
Not regulated	Not regulated	Not regulated	Not regulated	Not applicable
14.5. Environmental hazards				
Not regulated	Not regulated	Not regulated	Not regulated	Not applicable
No supplementary information available				

14.6. Special precautions for user

Overland transport

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

Inland waterway transport

Not applicable

Rail transport

Not applicable

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

G1 CITRUS DEGREASER CONCENTRATE

Contains no substance subject to Regulation (EU) 2019/1148 of the European Parliament and of the Council of 20 June 2019 on the marketing and use of explosives precursors.

Contains no substance subject to Regulation (EC) 273/2004 of the European Parliament and of the Council of 11 February 2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances.

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4

G1 CITRUS DEGREASER CONCENTRATE

Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Asp. Tox. 1	Aspiration hazard, Category 1
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 3	Flammable liquids, Category 3
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H400	Very toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1B	Skin sensitisation, category 1B

Safety Data Sheet (SDS), EU